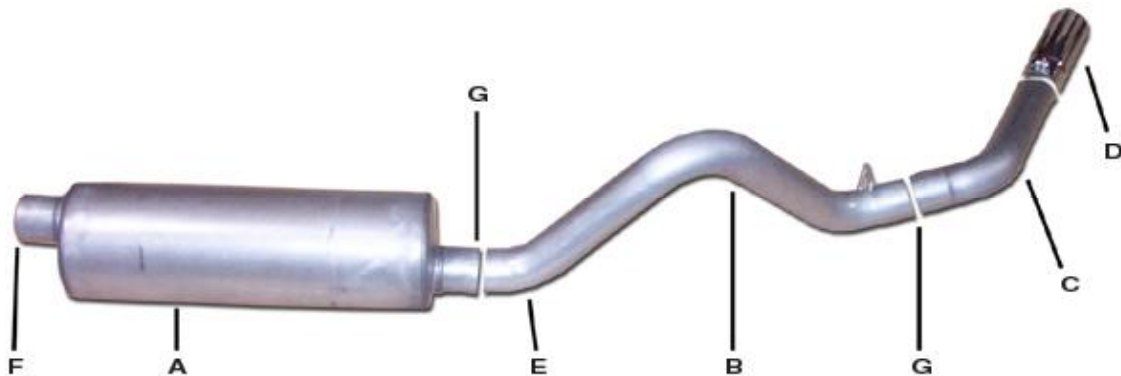




INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
FORD BRONCO FULL SIZE
5.0L-5.8L 2/4WD
PART # 619675



ITEM	PART #	QUANTITY	DESCRIPTION
A	421887-B	1	3" STAINLESS SUPERFLOW MUFFLER
B	120-700104S	1	3" STAINLESS OVERAXLE TAILPIPE
C	117-50032RS	1	3" STAINLESS TURNOUT PIPE
D	500360	1	3-1/2" STAINLESS TIP
E	500566	1	REAR MUFFLER T-HANGER
F	5756	1	2-1/4" CLAMP
G	OHD300	2	3" CLAMP

SLIP CONNECTION TO CONVERTER.

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our
Technical Department at (800) 528-3044, Monday through Friday, 8:00 am
to 5:00 pm.

EXHAUST INSTALLATION #619675

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

7/8 WRENCH, 9/16" SOCKET, 15MM SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. Use WD-40 on hangers for easier removal. Leave rubber grommets in place.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Slide muffler #A with inlet onto the converter. Use a jack stand to support the muffler clamp down using clamp #F. Do not tighten. Inlet of muffler is looking into the louvers.
4. Install rear muffler hanger #E behind muffler on the driver side. Insert welded hangers into the rubber grommets.
5. Install the over axle tailpipe #B and insert welded hangers into rubber grommet and clamp down using #G clamp to muffler.
6. Slide turn out pipe #C on the tailpipe. Roll turnout pipe until you have it at the correct angle for your truck and clamp down with #G clamp.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...